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2004 Cadillac CTS

Car and Truck Fix It Right the First Time Issues and Bulletins Released Weeks of June 20, 2005 and June 27, 2005 #05-00-89-041 - (Jul 13, 2005)

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Field Product Reminder -- Car and Truck "Fix It Right the First Time" Issues and Bulletins Released Weeks of June 20, 2005 and June 27, 2005

2006 and Prior Passenger Cars and Trucks (Including Saturn)

2006 and Prior HUMMER H2

2006 HUMMER H3

2006 and Prior Saab 9-7X

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Model Year(s)	Vehicle Line(s) / Condition	Do This	Don't Do This	Reference Information/ Bulletin

New Issues

2004-2005	<p><i>Grand Prix (June Built 04 MY and all 2005), LaCrosse, Allure (all 2005) - Blower Motor Inoperative or Intermittent, Blower Speed May Drop or Blower Continues to Run After Key Off</i></p>	<p><i>Install 330MFD capacitor between the LPM circuit to ground.</i></p> <p><i>Labor Operation: N6642</i></p> <p><i>P/N: 25073556</i></p>	<p><i>Do not replace the LPM, blower motor or HVAC control head.</i></p> <p><i>Labor Operation: D0890, D1002, D1322, C0362</i></p> <p><i>P/N: 89018653, 10394763, 10335283</i></p>	<p><i>05-01-39-001A (April 2005)</i></p>
2002-2005	<p><i>LeSabre - Front Door Window Binds/Inoperative/ Moves Slowly</i></p>	<p><i>Adjust the glass.</i></p> <p><i>Labor Operation: C0100, C0101</i></p>	<p><i>Do not replace the window regulator.</i></p> <p><i>Labor Operation: C0182, C0183</i></p> <p><i>P/N: 15231240, 15231241</i></p>	<p><i>05-08-64-011 (April 2005)</i></p>
2002-2006	<p><i>Cavalier, Sunfire, Grand Am, Classic - Vehicle Hesitates, No Start, Lack of Power, Low Fuel Pressure</i></p>	<p><i>Prior to replacing the fuel pump module, replace the fuel pump strainer using kit, P/N 88967293. The strainer may have been contaminated.</i></p> <p><i>Labor Operation: L1198</i></p> <p><i>P/N: 88967293</i></p>	<p><i>Do not replace the fuel pump module.</i></p> <p><i>Labor Operation: L1200</i></p> <p><i>P/N: 88966970, 88967294, 22957239</i></p>	<p><i>05-06-04-026A (April 2005)</i></p>

Current Issues

2001-2003	Aztek, Rendezvous - Window Regulators Separate from Window Motors	Use window regulator clips and procedure outlined in bulletin 05-08-64-008 instead of replacing complete window regulator assemblies. P/Ns: 15286776, 15286777	Do not replace window regulator assemblies that are serviceable and only have broken clips. P/N: 10346470, 10354279, 10354280, 10354281, 10354282, 10376803, 10376805, 10376806	(03-08-64-015 (April 2003)
2003-2004	Cavalier, Sunfire - Difficult to Adjust HVAC Control Head Mode Dial	Replace the foam which delaminated from the mode door and is causing the bind. Labor Operation: D9709 P/N: 89018656	Don't replace the HVAC control head, module or cables unless they are damaged. Labor Operation: D2510, D2520 P/N: 89018236	03-01-38-005B (August 2004)
2005	Equinox LT/LS (AWD Only) - Moan, Bind or Growl Coming from Rear during Low Speed Parking Lot Turns	Replace the RDM coupling (clutch pack) with proper sealers. Fill with 750 ml (25.4 oz) of Versatrak fluid, P/N 12378514 (in Canada, P/N 88901045). Labor Operation: F2240 P/N: 15235312 - RDM coupling, 12346240 (in Canada, 10953493) - Case Sealer, 21485278 (in Canada, 10953480) - Loctite Threadlocker 592;	Don't replace the complete rear drive module. Labor Operation: F2143 P/N: 22726113	04-04-20-004 (November 2004)

		12569934 - Filter		
2002-2005	Cars and Trucks - Multiple Driveability Symptoms/ Clogged Fuel Injectors	Clean the fuel injectors as described in the Service Bulletin. Labor Operation: J5645	Don't replace the fuel injectors. Labor Operation: J5650	03-06-04-030A (June 2004)
2000-2003	Century, Regal, Lumina, Impala, Monte Carlo, Grand Prix, Intrigue with 3.8L L36 Engine - Coolant Leak	Replace the upper intake manifold gasket only. Labor Operation: J0259, J0255, J5491 Part Number: 12580920 (intake gasket); 12580919 (throttle body gasket)	Don't replace the upper intake manifold assembly for a coolant leak condition. Labor Operation: J0258, J0254	03-06-01-016 (May 2003)
1999-2004	All Cars and Trucks - Brake Warranty, Service and Procedures	Issue One: Refinish brake rotor. Issue Two: Measure for LRO Labor Operation: H0042, H0043, H0120, H0121, H0127, H0130, H0131, H0137 P/Ns: Multiple rotor P/Ns for all cars/trucks for multiple years.	Issue One: Don't replace the brake rotors. Issue Two: Don't measure for LRO Labor Operation: H0042, H0043, H0120, H0121, H0127, H0130, H0131, H0137 P/Ns: multiple brake rotors	00-05-22-002F (June 2005)

Model Year(s)	Vehicle Line(s) / Condition	Do This	Don't Do This	Reference Information/Bulletin
<i>New Issues</i>				

2002-2005	<i>All Escalades, All Yukons - Stains on Rear Bumper Step Pad</i>	<i>Apply Armor-Dillo to rear step pad.</i> <i>Labor Operation:</i> <i>B9734</i>	<i>Do not replace the rear step pad.</i> <i>Labor Operation:</i> <i>B0720</i>	<i>03-08-43-002A</i> <i>(September 2004)</i>
2004-2005	<i>Colorado/Canyon - Side Door Window Glass Clips Fall Off Glass/Window Inoperative</i>	<i>Replace the door window glass.</i> <i>P/N: 97247738,</i> <i>97247739</i>	<i>Do not re-attach the door window glass clips.</i> <i>Labor Operation:</i> <i>C0182, C0183</i> <i>P/N: 97247754,</i> <i>97247755,</i> <i>97247752,</i> <i>97247753</i>	<i>04-08-64-022</i> <i>(October 2004)</i>
2002-2004	<i>Silverado, Suburban, Tahoe, Sierra, Yukon/ XL, Escalade EXT - Rough Idle, Misfire, MIL DTC P0300</i>	<i>Measure the intake manifold for warpage across two runner ports only.</i> <i>Replace the upper manifold gasket with teal-green color gasket.</i> <i>Labor Operation:</i> <i>J0251</i> <i>P/N: 89017589</i>	<i>Do not measure the intake manifold for warpage across all four intake runner ports. Do not replace the upper intake manifold gasket with orange-colored gaskets.</i> <i>Labor Operation:</i> <i>J0250</i>	<i>05-06-04-029 (June 2005)</i>
<i>Current Issues</i>				
2000-2003	<i>Tahoe, Suburban, Yukon, Yukon XL - DTC P0446 Set, SES Illuminated</i>	<i>Replace the EVAP vent solenoid.</i> <i>Labor Operation:</i> <i>L0260</i> <i>P/N: 15105605,</i> <i>15750484</i>	<i>Do not replace the EVAP canister.</i>	<i>04-06-04-055 (July 2004)</i>

2003-2004	SSR - Return of Cooling Fans to WPC -- NTF	<p>Replace the cooling fan fuse (#37) and/or repair the cooling fan wiring harness.</p> <p>Labor Operation: N1720, N6607</p> <p>P/N 1519480</p>	<p>Do not replace the cooling fan.</p> <p>Labor Operation: J3400</p> <p>P/N: 1510677</p>	04-06-03-004A (March 2005)
2004-2005	Midsize and Fullsize Pickups and Utilities - CD Issues	<p>Load new software calibration.</p> <p>Labor Operation: R0125</p>	<p>Do not exchange or replace the radio.</p> <p>Labor Operation: R0760, R0762, R0763</p> <p>P/Ns (including but not exclusive): 15104155, 15104156, 12244137, 15083394, 12244139, 12241695, 15196055, 12237477</p>	04-08-44-021A (February 2005)
2002-2005	Tahoe, Suburban, All Yukons, All Escalades, Avalanche, H2 - Exhaust Pop/Ping Noise	Replace the heat shield.	<p>Don't replace the exhaust system.</p> <p>Labor Operation: L2584</p>	03-06-05-008B
2004	Tahoe, Suburban, Silverado, Yukon, Yukon XL, Sierra, Escalade, Escalade EXT, Escalade ESV, H2 - Passenger Door Module and RKE Inoperative	<p>Re-flash the passenger door module.</p> <p>Labor Operation: N9505</p>	<p>Don't replace the passenger door module.</p> <p>Labor Operations: N2116, N2114</p>	04-08-52-005 (June 2004)

2001-2003	Fullsize Pickups - Injector Replacement for High Flow Rates	Use Corporate Bulletin Number 04- 06-04-007A for injectors with high fuel return rates. Use Special Policy 04039 for all 01-02 vehicles. Labor Operation: T5603 (01-02), J7801 (03) P/Ns: 97729095	Don't replace 8 injectors for any complaint other than high fuel return rates. All other injector failures are fix as failed. Labor Operation: J5650 P/Ns: 97729095	Special Policy 04039
2004-2005	All Cars and Trucks - State-of-Charge Upon Delivery of a New Vehicle	Check the battery's state-of-charge per revised PDI procedure (July 2004) using Midtronics Conductance Tester, J 42000 or J 42000- EU. Labor time is included in PDI. Labor Operation: Z7000	Don't remove and replace the battery. Labor Operation: N0110	02-06-03-009A (October 2002)

Recall Number	Subject	Summary	Models
05544 System Software Upgrade	Reprogram Powertrain Control Module (PCM)	Dealers are to reprogram the PCM with revised calibrations that include OBD system improvements.	2005 Cadillac CTS- V With 5.7L V8 Engine (RPO LS6 - VIN S)
05517 System Software Upgrade	Reprogram Powertrain Control Module (PCM)	Dealers are to reprogram the PCM with calibrations that include OBD system improvements.	2005 Aveo

Bulletin Number	Subject	Summary	Models
03-09-50-001A	ASI Resolution - Child Comfort Clip Comes Off From Seat (Sew New Design Clip Into Seat Cover)	This bulletin is being revised to update the Warranty Information and add the Correction information that is now available for Advance Service Information Bulletin [diams]03-09-50-001.	2005 Buick Terraza; 2001-2005 Chevrolet Venture 2005 Chevrolet Uplander; 2001-2005 Pontiac Montana; 2005 Pontiac Montana SV6; 2001-2004 Oldsmobile Silhouette; 2005 Saturn Relay
05-08-44-018	ASI -- RPO U1C Radio Availability	The purpose of this bulletin is to advise dealers that the U1C radio is currently not available through the Electronic Service Centers (ESCs).	2005 Chevrolet Cobalt; 2005 Pontiac Pursuit (Canada Only) With RPO U1C Radio
05-08-52-001	ASI - EI05071 -- Remote Keyless Entry (RKE) Inoperative	After confirming the customer concern, the technician may find that a simple re-learn will correct the condition.	2005 Chevrolet Colorado; 2005 GMC Canyon
05-08-49-021	ASI -- EI-05070 Key Stuck in Ignition or Shifter Will Not Move In or Out of Park	Do not replace the transmission shifter assembly, ignition switch, shift cables or make shift cable adjustments.	2005 Pontiac Grand Prix
05-08-67-005	ASI -- Tonneau Cover (Roof) Does Not Open Evenly or Will Not Open (Install Bushing)	The hinge may be sticking on a rubber bushing attached to the hinge.	2003-2005 Chevrolet SSR Built Prior to VIN Breakpoint 4B108184

Bulletin Number	Subject	Summary	Models
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General Information

99-00-89-019C	Warranty Parts Center/ Corporate Parts Return Program	This bulletin is being revised to add model years and update changes to the Warranty Parts Center/Corporate Parts Return Program.	2006 and Prior Passenger Cars and Trucks; 2006 and Prior HUMMER Model Vehicles; 2006 and Prior Isuzu Medium Duty Trucks
05-00-89-035	Warranty Administration - 2006 Model Year Saturn Owner Protection Plan Highlights (U.S. Only)	Saturn is pleased to announce that for the 2006 model year, the outstanding coverage, features and enthusiasm-generating benefits of previous Owner Protection Plans will be retained with the Saturn Owner Promise.	2006 Saturn ION, Relay, VUE
05-00-89-036	Car and Truck "Fix It Right the First Time" Issues and Bulletins Released Weeks of June 6, 2005 and June 13, 2005	Top 10 issues for cars and trucks and listing of recently released field actions and bulletins.	2006 and Prior Passenger Cars and Trucks (Including Saturn); 2006 and Prior HUMMER H2; 2006 HUMMER H3; 2006 and Prior Saab 9-7X
05-00-89-037	Warranty Administration -- Out-Of-Warranty Parts for Engineering Analysis	This bulletin announces a new process aimed at improving the long-term durability of General Motors® products.	2006 and Prior Passenger Cars and Trucks; 2006 and Prior HUMMER Model Vehicles; 2006 and Prior Isuzu Medium Duty Trucks
05-00-89-038	HHR -- New Model Features and Service Guide	This is a special bulletin to introduce the new Chevrolet HHR.	2006 Chevrolet HHR
05-00-89-039	Saturn Field Product Reminder -- Vehicle "Fix It Right the First Time" Issues, Parts Restriction Information and Service Bulletins Released in June, 2005	Top 10 issues and listings of recently released field actions, bulletins and parts restrictions.	2006 and Prior Model Year Saturn Vehicles

05-00-89-040	Essential Service Tool Update #3 (U.S. Retailers Only)	During the week of July 4, 2005, Kent-Moore will be sending out a special tool update to all Saturn service facilities.	1991-2006 Saturn Vehicles
05-00-90-007	Use of Dielectric Lubricant to Prevent Water/Moisture Intrusion into Wiring Connectors	After any inspection or repair to a harness connector, you should apply this lubricant to aid in preventing possible future corrosion to the connector pins and terminals.	2006 and Prior Chevrolet W-Series Medium Duty Tilt Cab Models; 2006 and Prior GMC W-Series Medium Duty Tilt Cab Models; 2006 and Prior Isuzu N-Series Commercial Models
HVAC			
04-01-39-006B	Noise and/or Vibration When the A/C Compressor Cycles (Replace Compressor Hose Assembly)	This bulletin is being revised to add models and provide repair information.	2004[shy]2005 Buick Rainier; 2004[shy]2005 GMC Envoy Denali, Envoy XUV; 2005 Saab 9-7X With 5.3L Engine (VINs P, M -- RPOs LM4, LH6)
05-01-38-006B	Air Conditioning (A/C) Inoperative, Service Engine Soon (SES) Light On, Low Power Message on Driver Information Center (DIC), Vehicle in "Limp Home" Mode, Diagnostic Trouble Codes (DTCs) P0532, P0533, P1681, P2138 (Refer to Recall 05046 and/or Recall 05034)	This bulletin is being revised to update the Correction Information.	2005 Chevrolet Cobalt; 2005 Pontiac Pursuit (Canada Only) With 2.2L Engine (VIN F -- RPO L61) and Air Conditioning (RPO C67)
05-01-38-011	HVAC Mode Actuator Noisy or Inoperative, Heated Seats and/or Rear Defroster/Defogger May Turn Off With Activation of Rear Power Windows (Update HVAC Control Module Software)	This new service calibration was released with TIS satellite data update version 7.0 available June 27, 2005.	2005 Buick Terraza; 2005 Chevrolet Uplander; 2005 Pontiac Montana SV6; 2005 Saturn Relay

Steering

05-02-35-004	Service Manual Update - Revised Steering Column Turn Signal Cancel Cam and Steering Shaft Upper Bearing Spring Replacement (Manual and Telescoping) Procedure	The revised procedure should be completed ONLY if the vehicle has had Product Safety Recall 04006B (Electronic Column Lock System) completed.	1997-2004 Chevrolet Corvette - with Manual Transmission; 1997-2000 Chevrolet Corvette - with Automatic Transmission (Export Only); 2001-2004 Chevrolet Corvette - with Automatic Transmission (Europe Only)
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Suspension

05-03-07-001A	Premature and/or Irregular Tire Wear (Set Front Sum Toe and Rotate Tires As Necessary)	This bulletin is being revised to update the front total toe value.	2003-2005 Saturn ION
05-03-08-008A	Service Manual Update - Front Suspension Fastener Tightening Specifications	This bulletin is being revised to update the stabilizer shaft clamp bolt torque specification.	2003-2005 Saturn ION
05-03-10-009	Warranty Administration - GM New Vehicle Tire Warranty Program (U.S. Only)	This bulletin is being revised to add vehicle models, years and additional information.	1996-2006 Saturn Passenger Cars and Light Duty Trucks
05-03-16-002	Tire Pressure Monitoring (TPM) System -- System Messages	When diagnosing a customer concern related to the TPM system on these vehicles, this information may be helpful in determining if the concern is normal operation, related to a system fault or a low tire pressure(s).	2004-2005 Cadillac Escalade, Escalade ESV, Escalade EXT; 2004-2005 Chevrolet Suburban, Tahoe; 2004-2005 GMC Denali, Denali XL, Yukon, Yukon XL

Driveline/Axle

05-04-21-003	"Service 4WD" Light Illuminated, DTC C0374 Set (Inspect Wiring Harness to Transfer Case Speed Sensors, Replace Wiring Harness)	The speed sensor signal may have become corrupted. Possible openings in the speed sensor wire insulation (twisted pairs) can allow water intrusion.	2004[shy]2005 Buick Rainier; 2003[shy]2005 Cadillac Escalade Models; 2003[shy]2005 Chevrolet Avalanche, Silverado, Suburban, Tahoe, TrailBlazer, TrailBlazer EXT; 2003[shy]2005 GMC Envoy, Envoy XL, Sierra, Yukon, Yukon XL ; 2003[shy]2004 Oldsmobile Bravada With Four Wheel Drive or All-Wheel Drive and Active All-Wheel Drive (RPO NP4) or Active Two-Speed (RPO NP8) Transfer Case
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Brakes

05-05-22-002	Brake Warranty Service and Procedures	For your convenience, this bulletin updates and centralizes all GM's Standard Brake Service Procedures and Policy Guidelines for brake rotor and brake pad service and wear.	1999-2006 Saturn Vehicles (U.S. Only)
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Engine/Propulsion System

04-06-01-022A	New Cylinder Bore Liner/Piston Sleeve Replacement Procedure	This bulletin is being revised to update the warranty information.	2004-2005 Buick Rainier; 2002-2005 Chevrolet TrailBlazer; 2004-2005 Chevrolet Colorado; 2002-2005 GMC Envoy; 2004-2005 GMC Canyon; 2002-2004 Oldsmobile Bravada With 2.8L, 3.5L or 4.2L Engine (VINS 8, 6, S -- RPOs LK5, L52, LL8)
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04-06-02-006A	Engine Overheating (Replace Fan Blade Clutch Assembly)	This bulletin is being revised to add the 2005 model year.	2002[shy]2005 Chevrolet Silverado 4WD 2500 Series; 2002[shy]2005 GMC Sierra 4WD 2500 Series With 6.0L Gas Engine (VIN U -- RPO LQ4) and Snowplow Provision (RPO VYU)
05-06-01-021	Momentary Loss of Oil Pressure While Braking During an Aggressive Turning or Cornering Maneuver (Replace Oil Pump Pipe and Screen Assembly and Oil Pan)	An engine knock may also be heard as a result of this oil pressure loss.	2004[shy]2005 Chevrolet Colorado; 2004[shy]2005 GMC Canyon With 3.5L Engine (VIN 6 -- RPO L52) Built Prior to February 11, 2005 with 2WD and ZQ8 Sport Chassis Package
05-06-03-002A	Battery and Charging System Electrical Diagnostics	This bulletin is being revised to include an additional bulletin that is no longer required.	1997-2006 All GM Cars and Trucks; 2003-2006 HUMMER H2; 2006 HUMMER H3 EXCEPT Electric Vehicles and Hybrid Truck
05-06-04-029A	Flexible Fuel (RPO L59) Rough Idle, Misfire, MIL DTC P0300 (Install Intake Manifold Gaskets With Teal Green Gasket Material)	This bulletin is being revised to add additional diagnostic information.	2002-2004 Chevrolet Silverado, Suburban, Tahoe; 2002-2004 GMC Sierra, Yukon, Yukon XL With 5.3L Engine and Flexible Fuel (VIN Z -- RPO L59)

05-06-04-043	Fuel Cap Tether too Short to Hook On Fuel Door While Fueling Vehicle (Install New Fuel Filler Housing and Cap)	The existing fuel cap tether is too short. The existing fuel filler housing elongated hole is too small to accommodate the new fuel cap tether.	2004-2005 Cadillac Escalade Models; 2004-2005 Chevrolet Silverado, Suburban, Tahoe Models; 2004-2005 GMC Sierra, Yukon Models
05-06-04-044	Service Manual Update - Revised DTC P0172 or P0175	This bulletin is being issued to revise Steps [diams]2 and 3 of DTC P0172 or P0175 in the Engine Controls subsection of the Service Manual.	2004-2005 Cadillac SRX, STS, XLR With 4.6L V8 Engine (VIN A - RPO LH2)
05-06-04-045	Service Manual Update - Revised DTC P0171 or P0174	This bulletin is being issued to revise Steps [diams]2 and 3 of DTC P0171 or P0174 in the Engine Controls subsection of the Service Manual.	2004-2005 Cadillac SRX, STS, XLR With 4.6L V8 Engine (VIN A - RPO LH2)
05-06-93-001	Engine Low Power, Whistling-Type Noise from Engine (Replace Turbo to Charge Air Cooler Hose Clamp)	The charge air cooler pipe may have become disconnected at the turbocharger compressor housing.	2004-2006 Chevrolet W-Series Medium Duty Tilt Cab Models; 2004-2006 GMC W-Series Medium Duty Tilt Cab Models; 2004-2006 Isuzu N-Series Commercial Models With Isuzu 4HE1-TC or 4HK1-TC Diesel Engine

Body & Accessories

02-08-45-002A	Intermittent Stall, SES Light Illuminated, Loose Ground G103 (Install Washer To Tighten Ground Connection)	This bulletin is being revised to add a VIN breakpoint to the models affected list.	2002 Oldsmobile Alero; 2002 Pontiac Grand Am With 2.2L Engine (VIN F -- RPO L61) and Manual Transmission or 3.4L Engine (VIN E -- RPO LA1) Built After VIN Breakpoint 2C249642
04-08-48-001B	Rear Window Defogger -- Broken Heating Grid Detection Method	This bulletin is being revised to add the 2006 model year and additional models.	2006 and Prior Passenger Cars and Light Duty Trucks (Including Saturn); 2003-2006 HUMMER H2; 2006 HUMMER H3
05-08-42-009	Front Park/Turn Signal Bulb Intermittently Inoperative (Check Bulb Operation and Replace Headlamp Wiring Harness, If Necessary)	This condition may be due to a loss of contact between the base of the bulb and the socket.	2005-2006 Chevrolet Corvette
05-08-44-010A	Radio Displays Locked Message Intermittently (Replace Radio)	This bulletin is being revised to provide additional corrective action information.	2005 Chevrolet Cobalt; 2005 Pontiac Pursuit (Canada Only) With Radio (RPO U1C)
05-08-44-019	Radio Presets Change and Audio is Lost (Set Radio Alternate Frequency (AF) to OFF)	Radios are manufactured with the Alternate Frequency (AF) default setting to "AF ON"	2005 Buick Terraza; 2005 Chevrolet Corvette, Uplander; 2005 Pontiac Montana SV6; 2005 Saturn Relay With CD Player MP3 Radio (RPO US8) or CD Changer MP3 Radio (RPO US9)

05-08-44-020	Exchange Program - Saab 9-7X Electronics Ordering Process	The purpose of this bulletin is to inform Saab dealers of the 9-7X Parts Exchange Program for radios, XM receivers, instrument panel (IP) clusters, DVDs, and OnStar®.	2005-2006 Saab 9-7X
05-08-44-021	Rattle/Vibration In Rear Window Shelf (Install Foam)	The amplifier, speakers or the wiring may not be properly secured in one of the following areas and may be misdiagnosed as a faulty speaker or amplifier.	2004-2005 Pontiac Grand Prix
05-08-49-019	Brake System Warning Light Comes On Intermittently (Reprogram IPC)	The brake light will illuminate for 2 to 3 seconds, then will turn off and may never illuminate again. The vehicle should exhibit no braking concerns at all.	2005 Chevrolet Cobalt; 2005 Pontiac Pursuit (Canada Only)
05-08-49-020	Instrument Panel Cluster (IPC) Gauges Inoperative -- Speedometer Offset From Zero, Erratic Tachometer, Fuel Gauge Erratic (Reprogram IPC)	A software anomaly within the IPC has been found. If battery voltage drops as a result of a slow drain, the IPC will reset.	2005 Chevrolet Cobalt; 2005 Pontiac Pursuit (Canada Only)
05-08-57-003	Waterleak At Front Door Window Frame	There may be a step in the door frame where the door frame is welded. This step allows water past the primary seal and on to the door pad.	2005 Buick Allure (Canada Only), LaCrosse

05-08-61-006	Service Manual Update - Revised Crossmember Replacement Procedure	We now recommend that when the front crossmember-to-frame bolts are reinstalled that they be reversed so that if crossmember removal is necessary in the future, the steering gear will not have to be rotated.	2004-2005 Chevrolet Colorado; 2004-2005 GMC Canyon
05-08-66-003A	Water in Rear Corners of Pickup Box (Install Drains)	This bulletin is being revised to change the procedure.	2003[shy]2005 Chevrolet SSR
05-08-67-006	Roof Rack Bowing (Install Bracket)	Vehicles built between approximate VIN breakpoints 52800200-52800375 may need this repair. Vehicles built AFTER the breakpoint have already had the new parts installed.	2005 Saab 9-7X
05-08-111-005	Lower Air Deflector is Loose (Install Screws)	It will be necessary to drill new holes for this correction.	2005 Pontiac G6
<i>Restrictions</i>			
05-09-41-008	Service Manual Update - Revised DTC 33, DTC 34, DTC 35 and DTC 38	Dealers in the U.S. and Canada are not authorized to utilize this service bulletin.	2004-2006 Chevrolet Aveo, Epica and Optra (Export Only)

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



**WE SUPPORT
VOLUNTARY
TECHNICIAN
CERTIFICATION**

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2004 Cadillac CTS